

WHAT TO DO AND NOT TO DO....



STORAGE. Always store VISCOTAQ products in a climate controlled warehouse. Do not store the products in direct sunlight at temperatures exceeding 30C. Keep the products out of the sun in the field at elevated temperatures.



STORAGE. Do not leave the box open and protect the rolls from sand, dust, moisture and store the box as such that it does not block exits, walking areas. Store the box by preference outside the trench.



STORAGE. Do not leave rolls outside the box as they may be damaged by vehicles, sand, moisture and other hazards.



STORAGE. Keep the box with VISCOTAQ products closed and store it by preference in the shadow and outside the trench.



STORAGE. Do not put VISCOWRAP rolls on top of each other as the rolls may stick together and cannot be removed from each other.



FIRST WRAP. The first wrap on the pipe should always be straight. Never start wrapping in an angle but make one complete circumference wrap and then start wrapping in an angle with 1 cm overlap.



FIRST WRAP. Viscotaq should be applied on a blasted surface profile SA 2 1/2 near white metal. The minimum surface preparation accepted is ST-2.

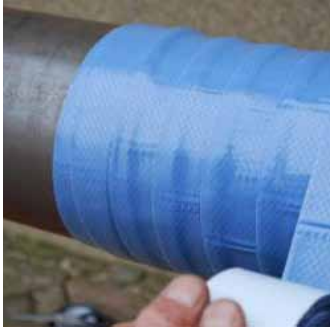


FIRST WRAP. Never wrap the first wrap in an angle. The first wrap should always be straight.



WRAPPING WITH TENSION. VISCOWRAP is a pressure sensitive adhesive and should be applied with tension. Make sure that there is a neck down in the material during wrapping. Always wrap close to the pipe. Do not overstretch!

WHAT TO DO AND NOT TO DO....



WRAPPING. Start wrapping the pipeline with a cigar wrap. Bear in mind that the overlap is 1 cm with all roll widths. Never wrap with less than 1 cm overlap.



FINISH WRAPPING. Always finish with a straight wrap and apply the last part of the VISCOWRAP without tension.



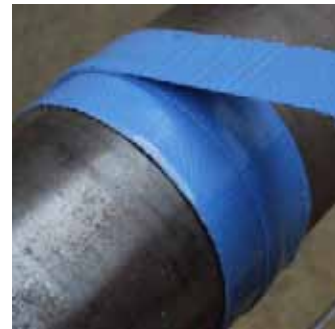
FINISH WRAPPING. Always end with a straight wrap and never in a cigar wrap. Make sure that there is a proper connection to old and existing coating of at least 15 cm on the existing coating.



EXISTING COATINGS. Wrap from the bare pipe into the direction of the existing coating. Make sure that the coating end is beveled at an angle of 45 degree. Wrap over the existing coating for at least 15 cm and end straight.



FIELD WELDED JOINTS. In case of field welded joints make one circumference wrap over the weld. In case of longitudinal welds do the same in horizontal direction. Then start wrapping over the covered weld.



FIELD WELDED JOINTS. Start wrapping from the wrap applied over the joint to the left and do the same to the right. In case of an existing coating, end over the existing coating for at least 15 cm. Wrap over the weld in case of bare pipe.



OUTER WRAP. Start wrapping the PE or PVC outer wrap about 5 mm from the edge of the VISCOWRAP. So leave 5 mm of VISCOWRAP material open. Then start wrapping in cigar wrap with 50% overlap.



WRAP WITH MAXIMUM TENSION
The first wrap should be straight. Apply the PE or PVC with MAXIMUM TENSION. VISCOWRAP is a pressure sensitive adhesive and sensitive to tension. The more tension the better the initial adhesion.



OUTER WRAP. End with a straight wrap. End at a 5 or 7 o'clock position and push the last part of the PE or PVC outer wrap to the PE or PVC without tension. This ensures that the end part will not withdraw.